

## H2 Deoxo Hydrogenation Purifier 99.999% Nitrogen Production Unit Steel **Cooper Industry**

### **Basic Information**

. Place of Origin: SUZHOU, CHINA Brand Name: **SUMAIRUI GAS** 

· Certification: ISO9001, CE, BV, SGS, TUV, ASME,

GOST,NB,NR ETC

Model Number: OSP-H Minimum Order Quantity: 1 set Negotiable

Packaging Details: Exporting wooden case /Film packing

Delivery Time: 30-45 days

Payment Terms: L/C, T/T, Western Union, MoneyGram

100 sets/months Supply Ability:



### **Product Specification**

• Flow: 100-10000Nm3/hr • Purity: 99.999-99.9999%

• Ppm: 3

Hydrogen And Water Consume:

• Raw Nitrogen: 99% • Hydrogen Required: 99.5% Water Cooling Type:

Application: Chemical Industry . Working Duration: 24 Hrs Non-stop • Operation Mode: Fully Automatic

Remote Start And Stop Control Type:

Modbus 485, Ethernet, Profibus, · Data Upload:

DP Hart, TCP Etc

. Temperature Control: Schneider . Heating Rod: Included

### **Product Description**

# Steel /cooper industry hydrogenation Purifier with Automatic Interlocking & 99.999% Purity for N2 Production

#### **Technical indicators:**

#### Process Principle:

The deoxygenation equipment through hydrogenation makes use of common purity nitrogen as the raw material and through deoxygenation by hydrogenation accompanied by catalysts, cooling, absorption and dryness and finally, filtering of impurity, water and dust in the nitrogen gas to get high purity nitrogen.

#### Main Characters:

- 1. Advanced technique-----The highly active deovo catalyst which is rather advanced in the country is adopted. The activity is excellent and can be regenerated without heating.
- 2. Automatic control-----This equipment adopt the Siemens PLC control system with automatic switch to control work regeneration, with optional quality flow controller, and with automatic hydrogenation under controlled ratio.
- 3. Reliable running status-----This equipment adopts German pneumatic valves and Japanese RKC temperature controller.
- 4. Reasonable design-----The totally enclosed design ensures a compact structure, a good looking appearance and a small floor space.

Handling capacity of airflow: 10~500Nm<sup>3</sup>/h Purity of nitrogen raw material: >=99%

Purity of nitrogen product: 99.9995% O2< =5ppm H<sub>2</sub>: Slight amount

Dew point: ≤-70

Outlet pressure of nitrogen product: 0.1~0.6Mpa.



### **TECHNICAL SPECIFICATIONS OF OSP-H**

NO	Model	Capacity (Nm³/hr)	Install Power (KW)	Inlet (mm)	Outlet (mm)	Weight (KG)	Dimensions (L*W*H mm)
1	OSP-H-100	100	27	DN25	DN25	500	
2	OSP-H-120	120	28	DN32	DN32	650	
3	OSP-H-150	150	29	DN32	DN32	950	
4	OSP-H-180	180	41	DN40	DN40	1200	
5	OSP-H-200	200	42	DN40	DN40	1350	
6	OSP-H-250	250	61	DN40	DN40	1650	
7	OSP-H-300	300	62	DN40	DN40	1950	Customized
8	OSP-H-350	350	63	DN50	DN50	2200	
9	OSP-H-400	400	81	DN50	DN50	2350	
10	OSP-H-450	450	84	DN50	DN50	2650	
11	OSP-H-500	500	84	DN65	DN65	2800	
12	OSP-H-600	600	109	DN65	DN65	3000	
13	OSP-H-800	800	111	DN80	DN80	3200	
14	OSP-H-1000	1000	114	DN80	DN80	3600	

### Design reference:

- Crude Nitrogen: purity @ 99% pressure @ 7 bar (g) Dew point at Nitrogen outlet 65 °C
- Nitrogen quality 1.2.1 according to ISO 8573-1:2010. O, ppm : < 5 ppm
- Designed working temperature max 150 °C

- CO<sub>2</sub>, CO free

- $\ensuremath{\,\%\,}$  OSP-H models suitable for strict requirements for oxygen content field
- \* Dimensions will be customized
- \* Other special requirements as per site conditions



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